

X0 Has a dual function

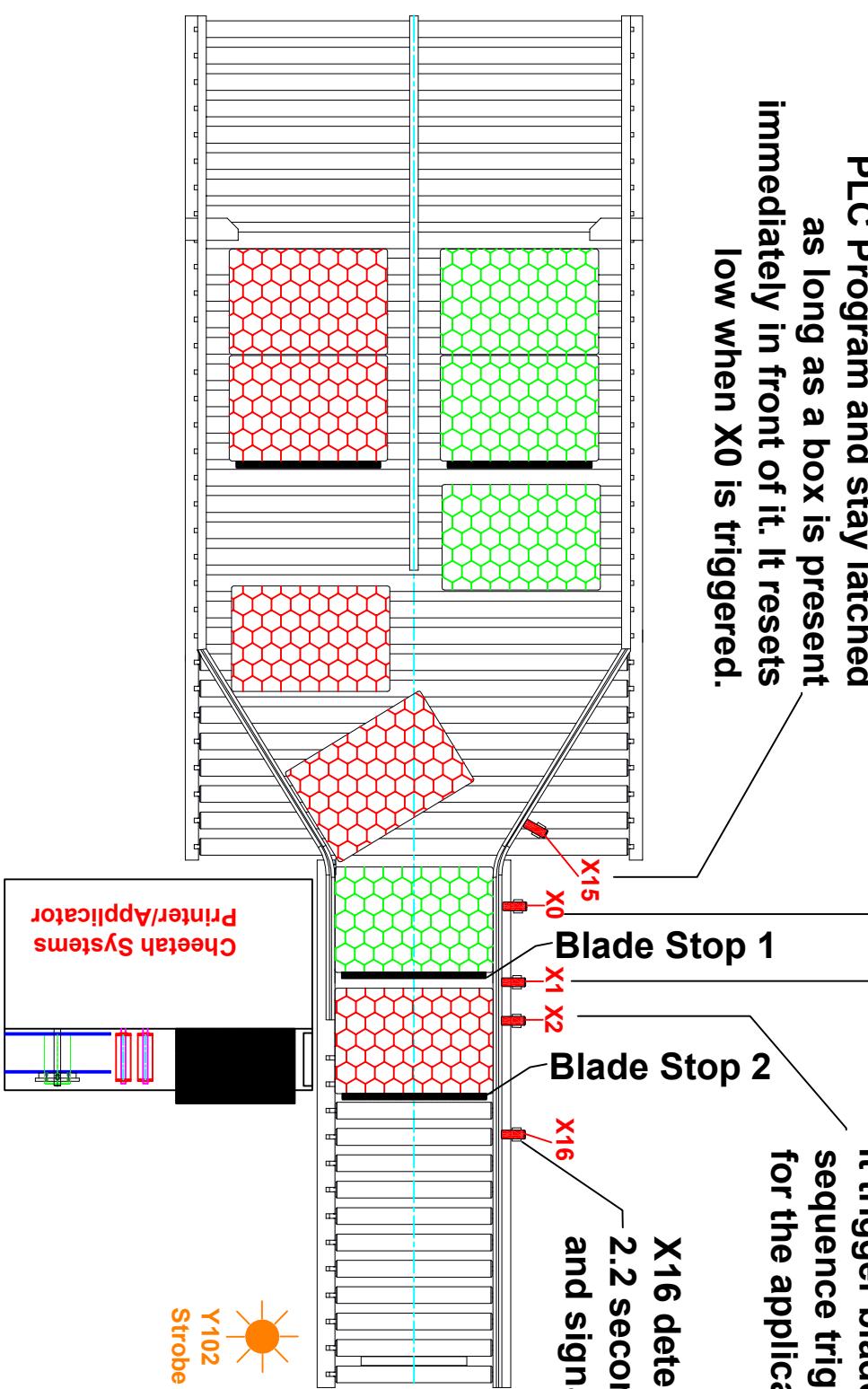
It operates the blade stop 1

It also will determine the label format to printed, If the PLC bit is low the labeler will print format 1, if high it will trigger format 2

X15 will trigger a high within the PLC Program and stay latched as long as a box is present immediately in front of it. It resets low when X0 is triggered.

X2 is also a dual function input, it trigger blade stop 2 and also is the applicator sequence trigger, it starts the timers for the application cylinder

X16 detects a back up (box jam) it will trigger a sequence after 2.2 seconds of being blocked to shut down the printer applicator and signal for human assistance via the strobe light (Y102)



Typical Single Line Layout

Notes:

Note!

Quantity = _____

Cheetah Automation

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PROPRIETARY

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
INTERPRET

DIMENSIONS AND TOLERANCES
With the criteria stated below:
TOLERANCE ON ANGLE $\pm 0^\circ 30'$
ON DECIMAL .XX $\pm .03$
XXX $\pm .03$

Material:



PART NUMBER:
CA-????????????

DWG SIZE: B DATE: 12-01-2021 REV: A
SHEET 1 OF 1